

CLAIMS (IN AMENDED FORM)

What is claimed is:

1. (Amended) A method of making a composite laminate material comprising:

5 interleaving

a plurality of first foils made from one or more first metals and metal alloys, with

10 a plurality of second foils made from one or more second metals and metal alloys suitable to [compound] react with the one or more first metal and metal alloys to produce a hard intermetallic compound; and

15 reacting in situ under heat and pressure in the presence of atmospheric gases the plurality of first foils with the plurality of second foils so as to substantially completely react the one or more second metals and metal alloys with the one or more first metal and metal alloys, forming where each second metal foil had been a region of hard intermetallic compound;

20 wherein a composite laminate material having (i) layers of one or more first metals and metal alloys, interspersed with (ii) regions of an hard intermetallic compound, is made.

2. (Restated) A method of making a composite laminate material comprising:

interleaving

25 a plurality of first foils made from one or more first metals or metal alloys from the group consisting of titanium, nickel, vanadium, iron and alloys and combinations of titanium, nickel, vanadium and iron, with

30 a plurality of second foils made from one or more second metals and metal alloys from the group consisting of aluminum and alloys of aluminum; and

reacting under heat and pressure in the presence of atmospheric gases the plurality of first foils with the plurality of second foils so as to substantially completely react the one or more second metals and metal alloys with the one or more first

metal and metal alloys, forming where each second metal foil had been a region of hard intermetallic compound;

wherein a composite laminate material having (i) layers of one or more first metals and metal alloys, interspersed with (ii) regions of a hard intermetallic compound, is made.

3. (Restated) The method of making a composite laminate material according to claim 1 or claim 2 wherein the reacting under heat and pressure comprises:

10 placing the interleaved pluralities of first foils and second foils under pressure;

raising the temperature of the pressured interleaved foils to (i) less than a melting point of the one or more second metals and metal alloys but (ii) sufficiently high so that, at pressure, solid state diffusion occurs between the interleaved foils, physically locking the foils in place;

further raising the temperature of the pressured, diffused, locked interleaved foils until all the one or more second metals are reacted with the one or more first metals to form an intermetallic compound, this raising being done sufficiently slowly and under sufficient continuing pressure so that, despite the facts that the reacting proceeds with increasing difficulty and an ultimate high temperature reached is greater than a melting point of the one or more second metals, the one or more second metals remain initially locked in place and ultimately become reacted without squirting in liquid state from between the first foils; and

20 cooling the composite laminate material as is made from (i) layers of one or more first metals and metal alloys, interspersed with (ii) regions of an hard intermetallic compound, to room temperature;

25 wherein each of the placing, raising, further raising, and cooling transpires in the presence of atmospheric gases;

wherein the second foils become completely reacted with the first foils nonetheless that the temperature of liquefaction of the at least one second metals and metal alloys from which the second foils are made is exceeded in the process.

4. (Restated) The method according to claim 1 or claim 2 wherein the interleaving is of a pluralities of first and second foils more numerous than ten.

5 5. (Restated) The method according to claim 1 or claim 2 wherein the interspersing is of pluralities of first and second foils having thicknesses in the range of .1 mm to 1 mm.

6. (Restated) The method according to claim 1 or claim 2 wherein the interspersing is of pluralities of first and second foils having thicknesses less than .2 mm.

10 7. (Restated) The method according to claim 1 or claim 2 wherein the maximum temperature of the reacting is in the range from 600-800°C.

8. (Restated) The method according to claim 1 or claim 2 wherein the reacting under heat and pressure comprises:
15 pressuring in a mechanical press.

9. (Restated) The method according to claim 1 or claim 2 wherein the reacting under heat and pressure comprises:
pressuring in a load frame.

10. (Restated) The method according to claim 1 or claim 2
20 wherein the reacting under heat and pressure is under a maximum pressure in the range from 1-10 megapascals.

11. (Restated) The method according to claim 1
wherein the interspersing is of a plurality of first foils
made of one or more metals and metal alloys from the group
25 consisting of titanium, nickel, vanadium, iron and alloys and combinations of titanium, nickel, vanadium and iron.

12. (Restated) The method according to claim 1
wherein the interspersing is of a plurality of second foils

made of one or more metals and metal alloys from the group consisting of aluminum and alloys of aluminum.

13. (Restated) The method according to claim 1 or claim 2
wherein the interspersing is of a plurality of first foils
5 made from one or more first metals and metal alloys having a plane
strain fracture toughness, in the state of the first metals and
metal alloys that is assumed upon completion of the method, of
greater than 40 MPa \sqrt{m} , with a plurality of second metal foils made
from one or more second metals and metal alloys suitable to
10 compound with the first metal and metal alloys to produce an
intermetallic compound having a Vickers microhardness of greater
than 400 kg/mm².

14. (Restated) The composite laminate material produced by the
method of claim 1 or claim 2, characterized for having (i) layers
15 of one or more first metals and metal alloys, interspersed with
(ii) regions of an intermetallic compound consisting of the one or
more first metals and metal alloys reacted with the one or more
second metals and metal alloys.

16. (Amended) The [composite laminate material] method according
20 to claim [15] 1 or claim 2

wherein the laminating is of one or more tough first metals
and metal alloys [are] drawn from the group consisting of titanium,
nickel, vanadium and iron, and combinations of titanium, nickel,
vanadium, and iron.

25 17. (Amended) The [material] method according to claim 1[5] or
claim 2

wherein the laminating is of one or more second metals or
metal alloys [are] drawn from the group consisting of aluminum and
alloys of aluminum.

30 18. (Amended) The [material] method according to claim [15] 1 or
claim 2 producing the composite laminate material in a non-planar

contour so as to improve its penetration resistance.

19. (Amended) The [material] method according to claim [18] 1 or
claim 2 producing the composite laminate material in corrugated
form so as to improve its penetration resistance.

5 21. (Amended) The [composite laminate material] method according
to claim 1[5] or claim 2[0] producing composite laminate material
having a density between 3 and 4.5 grams per cubic centimeter.

10 22. (Amended) The [composite laminate material] method according
to claim 1[5] or claim 2[0] producing composite laminate material
having a density less than 6 grams per cubic centimeter.

23. (Amended) The [composite laminate material] method according
to claim 1[5] or claim 2[0]

wherein the interleaving is of a plurality of first foils and
a plurality of second foils under stress;

15 wherein the produced composite laminate material ha[ving]s
residual internal stresses between [the] its metal layers and [the]
its intermetallic regions.

20 24. (Amended) The composite laminate material produced by the
method according to claim 1[5] or claim 2[0] adapted for use as
armor.

25 25. (Amended) The [composite laminate material] method according
to claim 1[5] or claim 2[0]

wherein the interleaving is of metal layers that are in a
three-dimensional, non-planar, contour;

wherein the intermetallic regions are in a three-dimensional,
non-planar, contour congruent with the contour of the metal layers;

whereby the produced composite laminate material is in a
three-dimensional, non-planar, contour.

26. (Amended) The [composite laminate material] method according

to claim 1[5] or claim 2[0]

wherein the interleaving is of metal layers that are in a corrugated contour; and

5 wherein the intermetallic regions are in a corrugated contour congruent with the contour of the metal layers;

whereby the produced composite laminate material is in a corrugated contour.

27. (Amended) The [composite laminate material] method according to claim 1[5] or claim 2[0]

10 wherein the interleaving is of metal layers that are both greater than 10 in number and larger than 100 cm² in area.

28. (Amended) The [composite laminate material] method according to claim 1[5] or claim 2[0]

15 wherein the composite laminate material produced is characterized in that its metal layers have a toughness, in the state of the metals and metal alloys that is assumed upon completion of the method, of greater than 40 MPa \sqrt{m} .

29. (Amended) The [composite laminate material] method according to claim 1[5] or claim 2[0]

20 wherein the composite laminate material produced is characterized in that its regions of intermetallic material have a Vickers microhardness of greater than 400 kg/mm².

41. (Amended) [Armor] The method according to claim [30] 1 or claim [33] 2

25 wherein the interleaving is of metal layers that are of differing thickness.

42. (Amended) [Armor] The method according to claim [30] 1 or claim [33] 2

30 wherein the interleaving is of intermetallic regions that are of differing thickness.

43. (Amended) [Armor] The method according to claim [30] 1 or
claim [33] 2

wherein the interleaving is of a plurality of first foils and
a plurality of second foils under stress;

5 wherein the produced composite laminate material ha[ving]s
such residual internal stresses between the metal layers and
intermetallic regions as do serve to more substantially deflect a
penetrating projectile from off its axis of impact than would be
the case for the same penetrating projectile without the residual
10 internal stresses.

44. (Added) Laminate armor CHARACTERIZED IN THAT it is
corrugated.

45. (Added) The corrugated laminate armor according to claim 44
FURTHER CHARACTERIZED IN THAT the armor is made from

15 a plurality of metal layers of one or more tough first metals
or metal alloys; interleaved with

20 a plurality of regions, coextensive with the metal layers, of
hard intermetallic material consisting of (i) the one or more first
metals or metal alloys reacted with (ii) one or more second metals
or second metal alloys;

25 wherein the tough metal layers are separated by the hard
intermetallic regions, and vice versa; and

 wherein reaction of the second metals or metal alloys with the
first metals metal alloys forms the hard intermetallic material in
situ within the laminate armor.

46. (Added) The corrugated laminate armor according to claim 45
FURTHER CHARACTERIZED IN THAT

30 the plurality of metal layers are selected from the group
consisting of titanium, nickel, vanadium, and iron and alloys and
combinations of titanium, nickel, vanadium, and iron;

 the plurality of intermetallic regions are selected from the
group consisting of (i) said titanium, nickel, vanadium, and iron
and alloys and combinations of titanium, nickel, vanadium, and iron

reacted with (ii) aluminum or alloys of aluminum.

47. (Added) The corrugated laminate armor according to claim 44
FURTHER CHARACTERIZED IN THAT

major surfaces of the corrugations undergo undulations of
5 greater extent from peak to valley than is a thickness of the
laminate.

48. (Added) Armor comprising:

a metal laminate corrugated upon its major surfaces, meaning
that it undergoes undulations of greater extent from peak to valley
10 than is a thickness of the laminate;

the metal laminate consisting essentially of

a plurality of metal layers of one or more tough first
metals or metal alloys, interleaved with

15 a plurality of regions, coextensive with the metal
layers, of hard intermetallic material consisting of (i) the one or
more first metals or metal alloys reacted with (ii) one or more
second metals or second metal alloys,

wherein the tough metal layers are separated by the hard
intermetallic regions, and vice versa, and

20 wherein reaction of the second metals or metal alloys
with the first metals metal alloys forms the hard intermetallic
material in situ within the laminate armor.

49. (Added) The armor according to claim 48

25 wherein within the metal laminate the plurality of metal
layers are selected from the group consisting of titanium, nickel,
vanadium, and iron and alloys and combinations of titanium, nickel,
vanadium, and iron; and

30 the plurality of intermetallic regions are selected from the
group consisting of (i) said titanium, nickel, vanadium, and iron
and alloys and combinations of titanium, nickel, vanadium, and iron
reacted with (ii) aluminum or alloys of aluminum.